

TECHNICAL SHEET

MAASTRICHT – trousers

Description						
	• 2 back pockets, one of them with flap,					
	• wide front pockets,	I				
	adjustable hammer loop,					
	badge pocket,					
	knee and leg ergonomic design,	1 - 1				
	coin pocket,					
	• pen pocket,					
	• reinforced crotch,					
	• rule pocket,					
	side pocket					
	adjustable waist,					
	• RIGHT FIT sizing system.					
Maintenance	Maximum wash temperature: 60 °C; Do not bleach ; Dry clean with solvents on point F plus Tetrachloroethylene; Tumble drying possible - Drying at lower Temperature;	Item	V171-0-02 Navy/black V171-0-03 Clay brown/black			
			V171-0-04 Anthracite/black V171-0-05 Black/black			
	Ironing at middle temperature (max 150 °C).		OEKO-TEX®			
	1007 X P O	Standards:	EN ISO 13688:2013 STANDARD 100			
		-	West code inclusion submary www			
		Sizes	44 - 64			
		Sizes Long Sizes Short	L48-L54 S52-S58			

SAFETY TECHNICAL SPECIFICATIONS

	Test method	Description	Cofra result	Minimum requirement / range
Background fabric	EN ISO 1833-1977, SECTION 10	Composition:	65% polyester 35% cotton	
	EN ISO 12127:1996	Fabric mass per unit area	320 g/m ²	
	EN ISO 13688:2013 4.2 (ISO 3071)	The pH's determination from the watery extract	Oeko-Tex [®]	3,5 ≤pH≤ 9,5
	EN ISO 13688:2013 4.2 (EN 14362-1)	Search of the aromatic and carcinogenic amines	Not recording Oeko-Tex [®]	≤30 ppm
	EN ISO 13688:2013 5.3 (ISO 5077)	Dimensional change to washing (60°C)	warp: -3.0% weft: - 1.4%	±3%

Made by Workwear Technical Dept.

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ISO 105-X12	Colour fastness to rubbing	Dry: 4		1-5
100 100 X12	3	Wet: 4		10
		Wet	•	
ISO 105-C06	Colour fastness to Laundering			1-5
	Colour change	4-5		
	Staining:			
	diacetate	4-5		
	cotton	4-5		
	nylon	4		
	polyester	4-5		
	acrylic	4-5		
	wool	4-5		
	WOOI	40		
ISO 105 D01	Colour fastness to to dry cleaning			1-5
	Colour change	4-5		
	Staining:			
	diacetate	4-5		
	cotton	4-5		
	nylon	4-5		
	polyester	4-5		
	acrylic	4-5		
	wool	4-5		
ISO 105 E04	Colour fastness to perspiration	Acidic	Alkaline	1-5
	Colour change	4-5	4-5	
	Staining:			
	diacetate	4-5	4-5	
	cotton	4-5	4-5	
	nylon	4-5	4-5	
	polyester	4-5	4-5	
	acrylic	4-5	4-5	
	wool	4-5	4-5	
EN ISO 105-X11	Colour fastness to hot pressing (110°C)			1-5
	Colour change : dry	4 - 5		
	Colour change : wet	4 - 5		
	Staining:cotton	4 - 5		
EN ISO 13934-1			1100 N	400 N
EN 150 13934-1	Tensile strength		1100 N	400 N
		wett:	1000 N	
EN ISO 13937-1	Determination of tear force using ballistic	weft:	50 N	≥12 N
	pendulum method (Elmendorf)	warp:	41 N	
ISO 12945-1:2000	Determination of fabric propensity to surface fuzzing and to pilling	after 5 Rating	hours test : 4	
		5		
ISO 12947-2	Determination of the abrasion resistance of fabrics by the Martindale method	>1000	00 cycles	
	Water repellency (before washing)	5		1 - 5

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ISO 4920-2012	Spray test with water– after 20 washing	2	1 - 5
AATCC 193-2007	Water repellency (before washing)	8	0 - 8
AATCC 193-2007	Water drop test - after 20 washing	5	0 - 8
ISO 14419-2010	Oil repellency (before washing)	6	0 - 8
ISO 14419-2010	Oil repellency (after 20 washing)	4	0 - 8
EN 20811-1992	Determination of resistance to water penetration. Hydrostatic pressure test	380 mm	